

5/22

DART AEROSPACE LTD		Work Order:	23378
Description: Strut Modification Kit		Part Number:	DSI 9302-013
Dwg:		Qty:	10
Ref: DSI 9302 Rev. A		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																				
1	DC	Issue Traveler	AK	05.05.19	10																				
2	DC	Photocopy bluefile and create labels as per PPP DSI 9302-013 CHG001 UK 21	AK	05.05.21	10																				
3	KP	<div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2562-013</td><td>Strut</td><td>B23380/B23395</td></tr><tr><td>1</td><td>AN44-7A</td><td>Eye Bolt</td><td>m17614</td></tr><tr><td>1</td><td>AN960JD516</td><td>Washer</td><td>m16527</td></tr><tr><td>1</td><td>MS21042L5</td><td>Nut (or -5)</td><td>m16822</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	1	D2562-013	Strut	B23380/B23395	1	AN44-7A	Eye Bolt	m17614	1	AN960JD516	Washer	m16527	1	MS21042L5	Nut (or -5)	m16822	AK	05/05/25	4
Qty	Part Number	Description	Batch																						
1	D2562-013	Strut	B23380/B23395																						
1	AN44-7A	Eye Bolt	m17614																						
1	AN960JD516	Washer	m16527																						
1	MS21042L5	Nut (or -5)	m16822																						
4	QC4	Inspect Kit 100% for completeness on the W/O	EB	05/05/26	10																				
5	PK	Identify and pack for shipping as per PPP DSI 9302-013 Draft	CL	05/05/26	10																				
6	AC	Cost / part: 20.97	SK	05.06.30	10																				
7	DC	Close W/O 20.97 Inspect Level 21	AK	05.07.04	10																				

Rev	Date	Change	Revised By	Approved
A	05.05.18	New issue	KJ/JLM	

RELEASED

33	KP	Pick Qty	P/N	DESCRIPTION	BATCH	AP	Date	Qty
		1	AN4-6A	BOLT	m16067	AP	05-26-05	10
		2	AN960JD416	WASHER	m16941	AP	05-26-05	10
		1	M 8 210 42 L 4	NUT	m15924	AP	05-26-05	10

05-05-07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. DSI 9302	REV. A SHEET 1 OF 1
DATE 05.05.16	TITLE STRUT MODIFICATION KIT		SCALE NTS
A	05.05.16	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

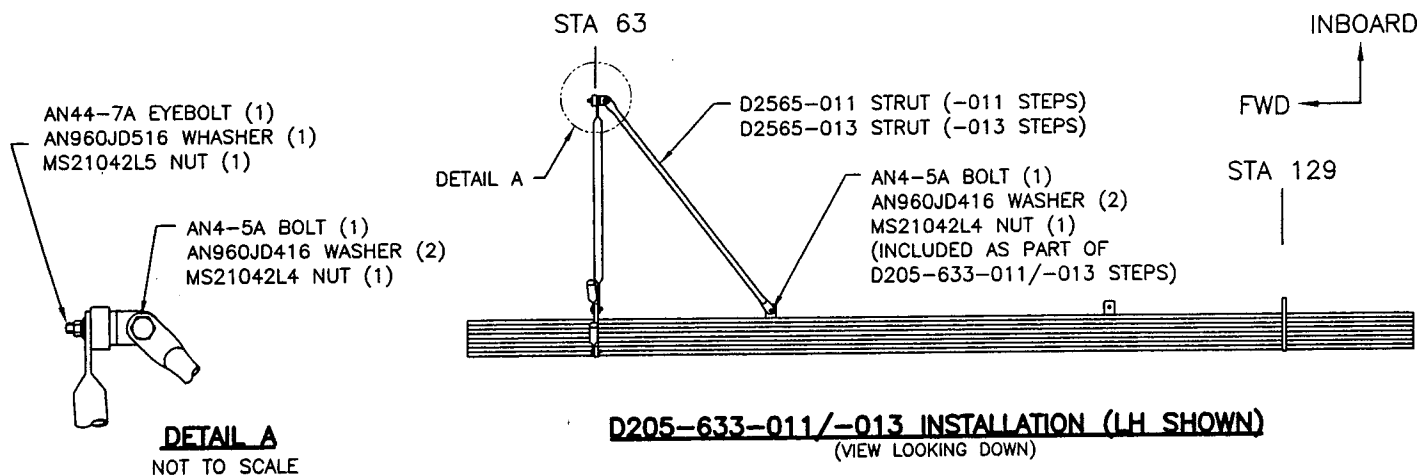
REF. FAA STC: SR00592NY, SR00593NY, SR00594NY

TO MAKE DART D205-633-011/-013 STEPS AT CHG001 COMPATIBLE WITH EQUIPMENT THAT INTERFERES WITH THE INSTALLATION OF THE D2562-001 STRUT (-011 STEPS) OR THE D2562-003 STRUT (-013 STEPS), IT IS ACCEPTABLE TO INSTALL THE D2562-011 STRUT (-011 STEPS) OR D2562-013 STRUT (-013 STEPS) INSTEAD AS SHOWN BELOW:

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WORK ORDER
NO. 23378



FOR D205-633-013 CHG 002 OR LATER, REMOVE (1) 2562-003 STRUT, (1) AN5-6A BOLT; AND (1) AN960JD516 WASHER AND ADD (1) D2562-013 STRUT AND (1) AN44-7A EYEBOLT SO THAT THE STEP CAN BE INSTALLED AS SHOWN ABOVE.

PARTS LIST

QTY -011	QTY -013	Part Number	Description
X		DSI 9302-011	STRUT MODIFICATION KIT, -011 STEPS
	X	DSI 9302-013	STRUT MODIFICATION KIT, -013 STEPS
1		D2562-011	STRUT
	1	D2562-013	STRUT
1	1	AN44-7A	EYEBOLT
1	1	AN960JD516	WASHER
1	1	MS21042L5	NUT

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO #01-O-01

APPROVED

BY: _____
D. SHEPHERD (DE #02)

DATE: 05.05.16
CERT. NO.: SH96-57
ISSUE NO.: #5

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 19, 2005
08:13 am

Work Order No : 0023378
Project Name : DSI 9302-013
Project For : WK522
Work Order Type : Main
Main WO Number :
House Part Number : *DSI 9302-013
Description : Strut Modification Kit
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 05-18-05
Est Finish Date : 05-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00